

SERIES 3600

DESCRIPTION

FRAME DEPTH:

34mm (1 3/8") 89mm (3 1/2") 130mm (5 1/8")

ALUMINUM:

6063-T5 alloy and temper

ANODIZED:

Clear anodized
Champagne anodized
Light bronze anodized
Medium bronze anodized
Architectural bronze anodized
Dark bronze anodized
Black anodized

ARCHITECTURAL COATING:

P.P.G. duracron, duranar and duranar XL paint

GLASS STOPS:

Square caps, snap on type.

GLAZING:

Glazed from exterior. Dry glazing exterior and interior. Double glazed.

DESIGN:

Designed based on the "Rain Screen Principle".

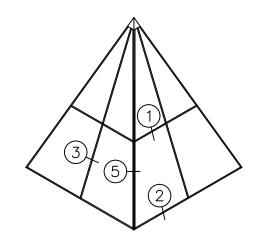
Gaskets, sleeved spigotted joints and seals to ensure no rainwater entry into the cavities of the system.

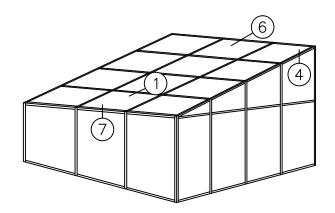
STRUCTURAL REQUIREMENTS:

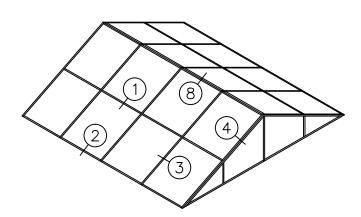
Exterior skin of vertical and sloped wall to a maximum stress of 1,800 kPa (13,000 lbs) and have a maximum deflection of L/175 of the span.

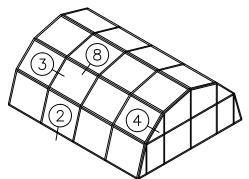
SYSTEM DESCRIPTION:

System has internal drainage channels placed into the exterior pressure zone. Purlins are designed to drain water into the rafter channels. Overlapped joints are sealed, mechanically fixed and able to move under pressure changes. There are no exposed screws at this joint. System is pressure equalized with a continuous air seal. Exterior and interior seal is extruded EPDM keyed into the aluminum sections. Interior seal is cemented at intersections. Exterior seal is held under constant compression. System is designed in the heat sink principle.

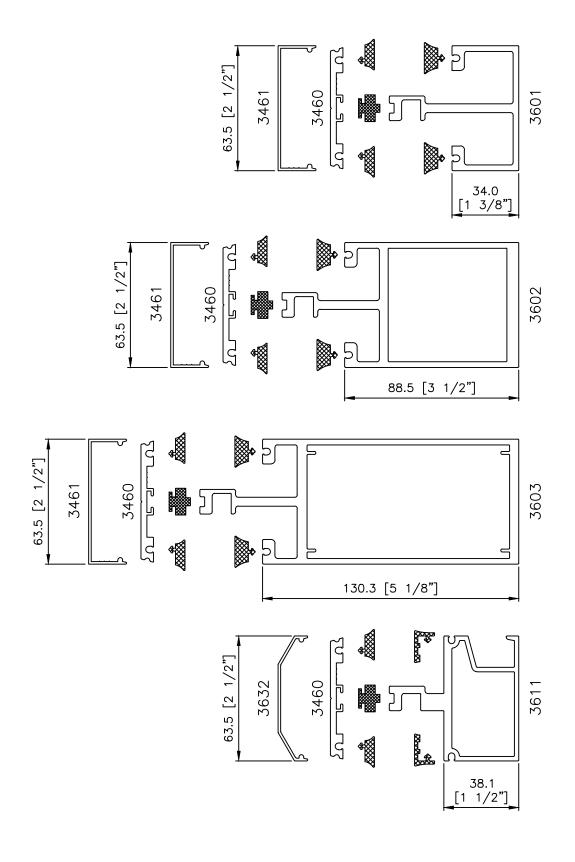






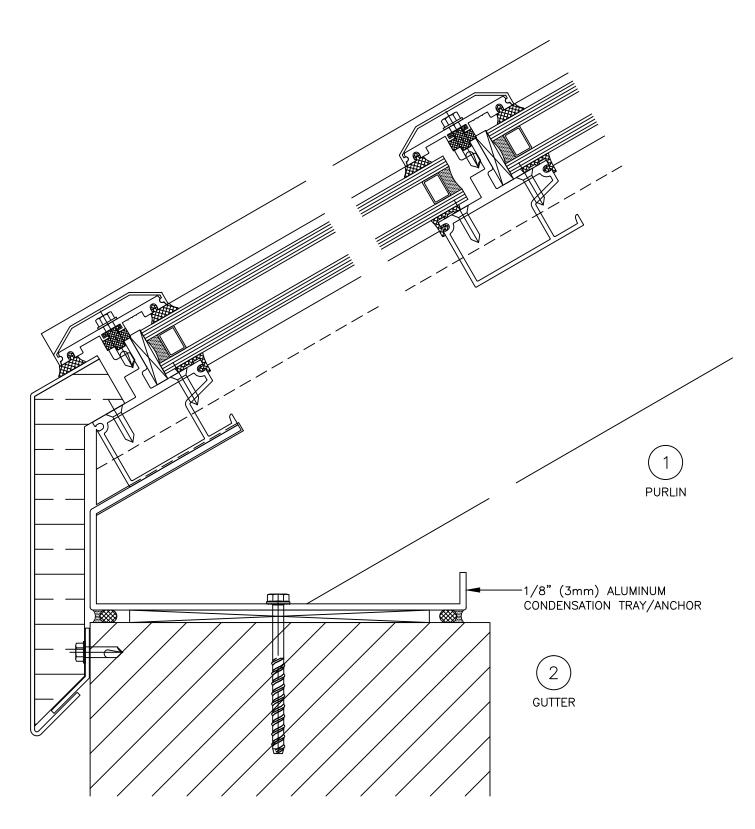




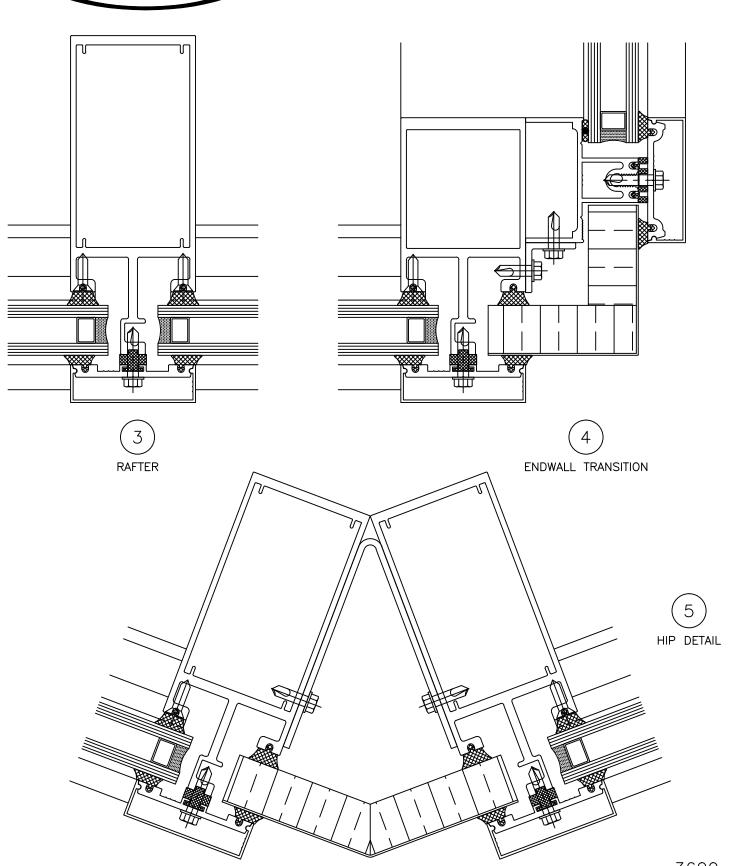




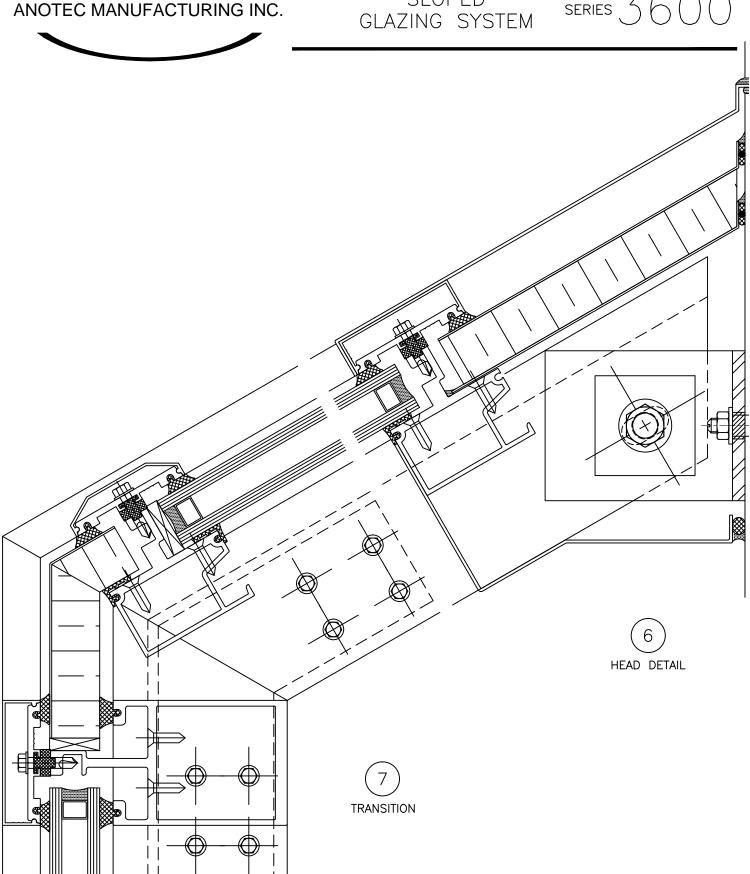
series 3600



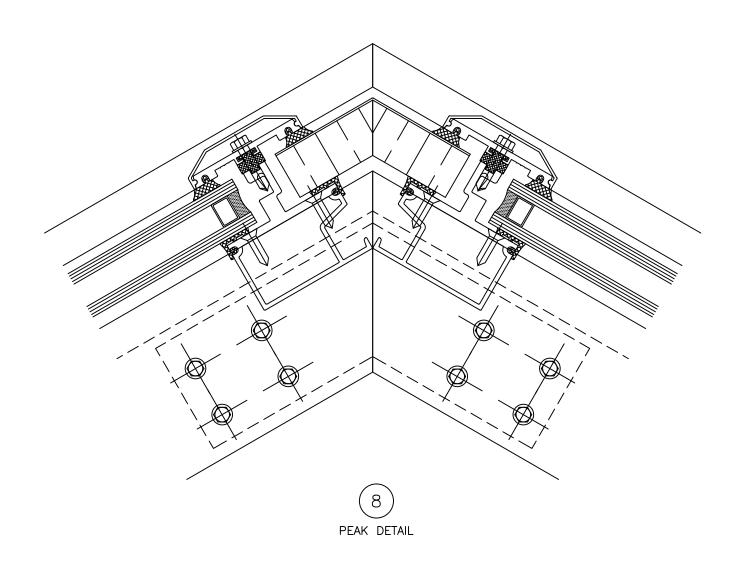




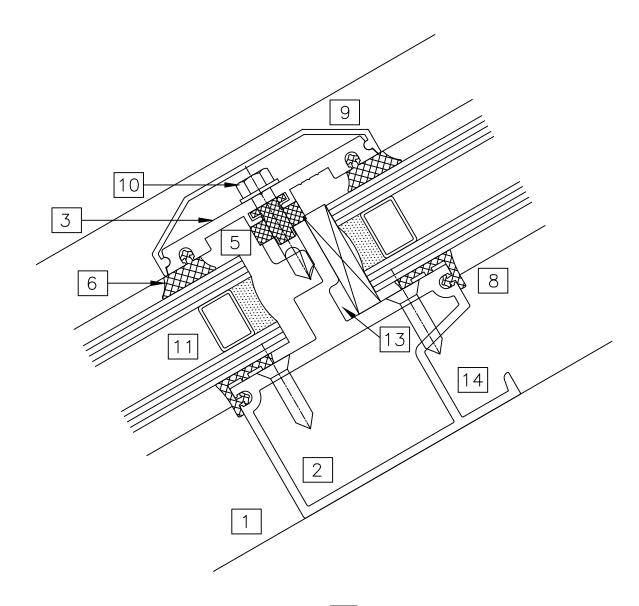










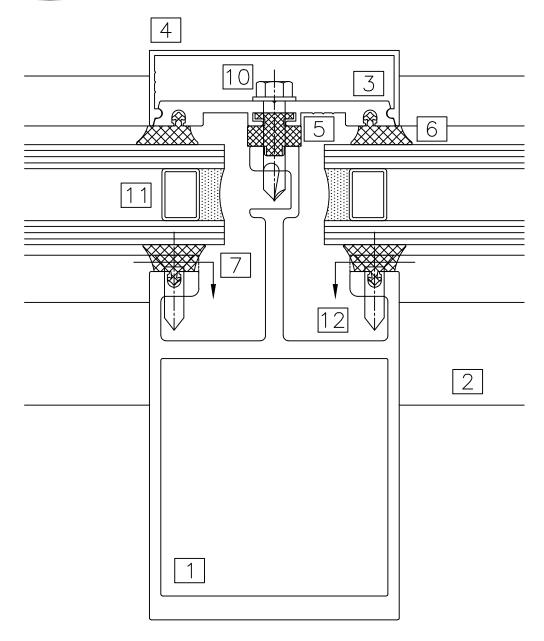


- 1 RAFTER BACK SECTION
- 2 PURLIN (PART 3611)
- 3 PRESSURE PLATE (PART 3460)
- 4 SNAP ON CAP (PART 3461)
- 5 PVC THERMAL BREAK (PART C-1015)
- 6 EPDM GASKET (PART C-1009)
- 7 RUBBER GASKET FOR RAFTER (PART C-1010)

- 8 RUBBER GASKET FOR PURLIN (PART C-1011)
- 9 BEVELLED SNAP ON CAP (PART 3632)
- 10 PRESSURE PLATE SCREW
- 11 25mm (1") SEALED UNIT
- 12 DRAINAGE CHANNEL (RAFTER)
- 13 DRAINAGE CHANNEL (PURLIN)
- 14 CONDENSATION GUTTER



SERIES $\overline{3}$ $\overline{6}$ $\overline{0}$

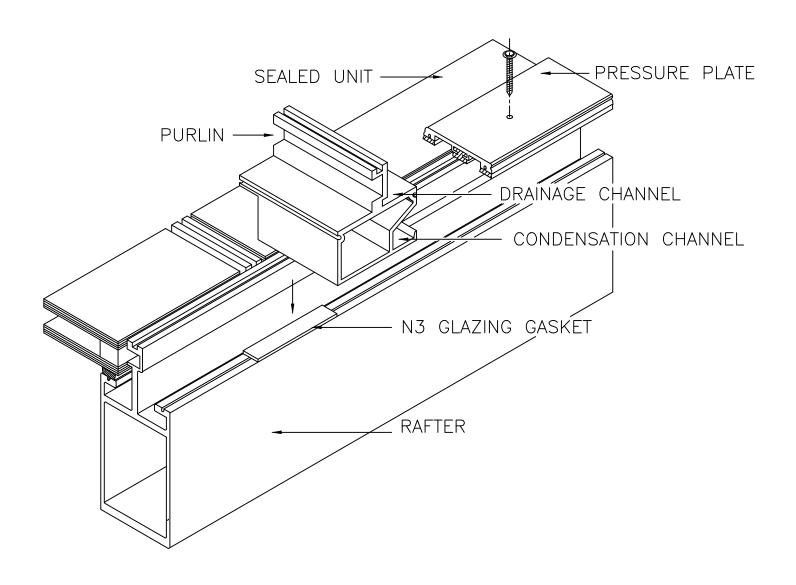


- 1 RAFTER BACK SECTION
- 2 | PURLIN (PART 3611)
- 3 PRESSURE PLATE (PART 3460)
- 4 SNAP ON CAP (PART 3461)
- 5 PVC THERMAL BREAK (PART C-1015)
- 6 EPDM GASKET (PART C-1009)
- 7 RUBBER GASKET FOR RAFTER (PART C-1010)

- 8 RUBBER GASKET FOR PURLIN (PART C-1011)
- 9 BEVELLED SNAP ON CAP (PART 3632)
- 10 pressure plate screw
- 11 25mm (1") SEALED UNIT
- 12 drainage channel (rafter)
- 13 DRAINAGE CHANNEL (PURLIN)
- 14 CONDENSATION GUTTER



SERIES 3600



RAFTER/PURLIN ISOMETRIC



series 3600

PART	PART NO.	DESCRIPTION
	3601	64mm x 34mm vertical rafter (2 1/2" x 1 3/8")
	3602	64mm x 89mm vertical rafter (2 1/2" x 3 1/2")
	3603	64mm x 130mm vertical rafter (2 1/2" x 5 1/8")
	3611	64 mm x 38 mm purlin for double glazing (2 1/2" x 1 1/2")
	3632	Snap on bevelled cap for purlin
EAT-E-T-AL	3460	3600 series pressure plate
	C-1009	Pressure plate exterior 3600 series
	C-1010	Rafter interior — 3600 series



PART	PART NO.	
	C-1011	Interior gasket at purlin 3600 series
	C-1015	Thermal break, black PVC 1" 3600 series
	2523	#10 — 16 x 1" zinc plated Tek screw for pressure plate
	2521	#10 — 16 x 5/8" zinc plated P.S. Tek screw for shearblock — 4 to 6 per shearblock
	2332	#12 x 3/4" zinc plated screw for shearblock — 2 per shearblock
	3015	1 1/8" x 3/4" rigid PVC pocket filler